

## Flexplate

### Removal

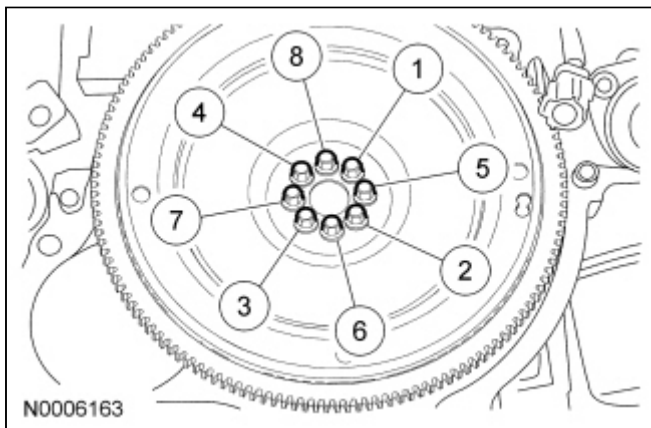
1. Remove the transmission. For additional information, refer to [Section 307-01](#).
2. Remove the 8 bolts, the flexplate and the flexplate-to-crankshaft spacer.
  - Discard the bolts.

### Installation

1. **NOTE:** New flexplate bolts must be installed. They are a torque-to-yield design and cannot be reused.

Position the spacer and the flexplate. Install the 8 new bolts and tighten in the sequence shown in 3 stages.

- Stage 1: Tighten to 13 Nm (115 lb-in).
- Stage 2: Tighten to 50 Nm (37 lb-ft).
- Stage 3: Tighten an additional 90 degrees.



2. Install the transmission. For additional information, refer to [Section 307-01](#).
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